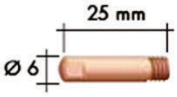
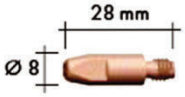
MB-15, MB-25
Wear Parts

MB-15

MB-25

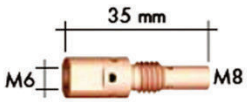
Gas nozzle	Ø A		Ø B	
Cylindrical	Ø 16	145.0041	Ø 18	145.0042
Conical	Ø 12	145.0075	Ø 15	145.0076
Conical	Ø 9.5	145.0123	Ø 11.5	145.0124





Contact tip (10 pcs.)		M6	M6
E-Cu	Ø 0.6	140.0008	-
	Ø 0.8	140.0059	140.0051
	Ø 0.9	140.0177	140.0169
	Ø 1.0	140.0253	140.0242
	Ø 1.2	-	140.0379
E-Cu for Al	Ø 1.0	141.0007	141.0006
	Ø 1.2	-	141.0010
CuCrZr	Ø 0.6	140.0855	-
	Ø 0.8	140.0062	140.0054
	Ø 1.0	140.0256	140.0245
	Ø 1.2	-	140.0382

Nozzle spring		
	002.0058	003.0013



Gas nozzle holder / Contact tip holder		
M6	002.0078	142.0001 (10 pcs.)

Liner		for 3 m	for 4 m	for 5 m
Insulated	Ø 0.6–0.8	124.0011	124.0012	124.0015
	Ø 0.9–1.2	124.0026	124.0031	124.0035
PTFE	Ø 0.6–0.8	126.0005	126.0008	126.0011
	Ø 0.9–1.2	126.0021	126.0026	126.0028
Carbon	Ø 0.6–0.8	127.0002	127.0003	127.0004
PTFE	Ø 0.9–1.2	127.0005	127.0007	127.0008

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