

AL4000 MIG Torch Wear Parts Max. 400amp Gas-cooled Torch





1. Gas Nozzle

F42.0001.5129 Ø15 x 79mm Conical

F42.0001.5607 Ø17 x 74.5mm Conical (for Stainless Steel)

F42.0001.5128* Ø17 x 79mm Conical F42.0001.5127 Ø20 x 79mm Cylindrical

F42.0001.5130 Ø17.2 x 85mm Conical (T.I.M.E Process)

2. M10 Contact Tips (10 per pack)

Industrial CuCrZr Tips for Hard Wires		Industrial CuCrZr CB Tips for Aluminium wire	
F42.0001.1576	0.8mm M10x40mm	F42.0001.5058	1.2mm CB M10x40mm
F42.0001.3277	0.9mm M10x40mm	F42.0001.5059	1.4mm CB M10x40mm
F42.0001.1577	1.0mm M10x40mm	F42.0001.5060	1.6mm CB M10x40mm
F42.0001.1578	1.2mm M10x40mm		

1.6mm M10x40mm Note: Aluminium CB Tips are counter bored to ensure liner enters back of contact tip for hassle free wire feeding

3. Spatter Guard

F42.0001.1579

F42.0100.1007* Spatter Guard Ø10 x 28.5mm

4. Nozzle Stock

F42.0001.5122* M10 Nozzle Stock

5. Insulation Ring

F42.0100.1018* Black Insulation Ring Ø15x16

6. Fixing Sleeve

F42.0001.2970* Fixing Sleeve Ø28 x 23

Insulated Liners for Hard Wires

F42.0404.0282	0.8mm Steel Liner, 3.5m (Grey)
F42.0404.0283	0.8mm Steel Liner, 4.5m (Grey)
F42.0404.0285	1.0mm Steel Liner, 3.5m (Blue)
F42.0404.0286	1.0mm Steel Liner, 4.5m (Blue)
F42.0404.0287	1.2mm Steel Liner, 3.5m (Red)
F42.0404.0288	1.2mm Steel Liner, 4.5m (Red)
F42.0404.0289	1.6mm Steel Liner, 3.5m (Black)
F42.0404.0290	1.6mm Steel Liner, 4.5m (Black)

Combi-Liners for Aluminium & CuSi Wire

F44.0350.1635	1.2mm Combi-Liner, 3.5m
F44.0350.1653	1.2mm Combi-Liner, 4.5m
F44.0350.1638	1.6mm Combi-Liner, 3.5m
F44.0350.1658	1.6mm Combi-Liner, 4.5m

Easy-Push Combi-liners (for soft Aluminium Wires)

F44.0350.2603 1.2mm CT Liner with 40mm neck liner, 3.5m F44.0350.2607 1.6mm CT Liner with 50mm neck liner, 3.5m

For the full parts listings please contact your Digitalweld representative.

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^{*}Standard parts supplied with torch.