



TTG2200P - TTW4000P

TIG Torch Wear Parts

Max. 220amp DC Gas-cooled Torch

Max. 400amp DC Water-cooled Torch



Screw on Gas Nozzle Ceramics – Standard (10 per Box)



F42.0300.2276	(B7010107)	#4 Ceramic Nozzle 6.5mm x 47mm
F42.0300.2277	(B7010108)	#5 Ceramic Nozzle 8.0mm x 47mm
F42.0300.2278*	(B7010109)	#6 Ceramic Nozzle 9.5mm x 47mm
F42.0300.2279	(B7010110)	#7 Ceramic Nozzle 11.0mm x 47mm
F42.0300.2280	(B7010111)	#8 Ceramic Nozzle 12.5mm x 47mm
F42.0300.2281	(B7010113)	#10 Ceramic Nozzle 16.0mm x 47mm
F42.0300.2282	(B7010114)	#12 Ceramic Nozzle 19.5mm x 50mm

Screw on Gas Nozzle Ceramics – Long Series (10 per Box)



F42.0300.2283	(B7010115)	#5 Ceramic Nozzle 8.0mm x 76mm
F42.0300.2284	(B7010116)	#6 Ceramic Nozzle 9.5mm x 76mm
F42.0300.2285	(B7010117)	#7 Ceramic Nozzle 11.0mm x 76mm

Collet Bodies



F42.0001.3033	(B7010191)	1.6mm Collet Body
F42.0001.3034*	(B7010196)	2.4mm Collet Body
F42.0001.3035	(B7010197)	3.2mm Collet Body
F42.0001.3036	(B7010198)	4.0mm Collet Body

Clamping Sleeves / Collets 52mm



F42.0001.0285	1.6mm Collet
F42.0001.0286*	2.4mm Collet
F42.0001.0287	3.2mm Collet
F42.0001.0288	4.0mm Collet

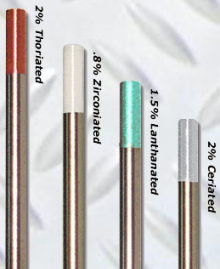
Back Caps



F44.0350.1596	Short Back Cap
F44.0350.1597*	Long Back Cap

Note: Collets and back caps are unique to Fronius, to prevent damage to torch necks DO NOT use non-compatible parts. Replace clamping sleeves and/or Collet bodies when worn to ensure a long life of torch necks.

Tungsten Electrodes (10 per Packet)



	2% Thoriated Red DC ONLY	8% Zirconiated White AC ONLY	1.5-2% Lanthanated Gold/Sky Blue AC/DC	2% Ceriated Grey AC/DC
1.0mm	B7000070			
1.6mm	B7000073	B7000030	B7000196	B7000167
2.4mm	B7000080	B7000034	B7000198	B7000169
3.2mm	B7000099	B7000036	B7000200	B7000170

*Standard parts supplied with torch.

For the full parts listings please contact your Digitalweld representative.

DIGITALWELD

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www.digitalweld.co.nz



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Gas Lens Setups

Standard Gas Lenses 50mm*



- F44.0350.1362 (B7010203) 1.6mm Gas Lens
 - F44.0350.1363 (B7010207) 2.4mm Gas Lens
 - F44.0350.1364 (B7010209) 3.2mm Gas Lens
- *Requires use of adapter Ring

Gas Lens Adapter



- F42.0100.0401 (B7010130) Gas Lens Adapter

Standard Gas Lens Ceramics



- F42.0300.2009 (B7010420) #4 Ceramic Nozzle 6.5mm x 42mm
- F42.0300.2010 (B7010421) #5 Ceramic Nozzle 8.0mm x 42mm
- F42.0300.2011 (B7010422) #6 Ceramic Nozzle 9.5mm x 42mm
- F42.0300.2012 (B7010423) #7 Ceramic Nozzle 11.0mm x 42mm
- F42.0300.2013 (B7010424) #8 Ceramic Nozzle 12.5mm x 42mm
- (B7010426) #12 Ceramic Nozzle 19.5mm x 42mm

Long Series Gas Lens Ceramics



- F42.0300.2273 (B7010427) #4 Ceramic Nozzle 8.0mm x 76mm
- F42.0300.2274 (B7010428) #5 Ceramic Nozzle 9.5mm x 76mm
- F42.0300.2826 #5 Ceramic Nozzle 9.5mm x 59mm
- F42.0300.2275 (B7010429) #7 Ceramic Nozzle 11.0mm x 76mm

TIGMASTER® Stubby Gas Lenses

Stubby Gas Lenses 28mm (2 per pack)



- WST45V25S 1.6mm Stubby Gas Lens
- WST45V26S 2.4mm Stubby Gas Lens
- WST45V27S 3.2mm Stubby Gas Lens

Special Collet body adapter to allow use of SR9/TTG1600P Ceramics on TTG2200P



Stubby Gas Lens Collets 29mm (5 per pack)



- WST10N23S 1.6mm Stubby Gas Lens Collet
- WST10N24S 2.4mm Stubby Gas Lens Collet
- WST10N25S 3.2mm Stubby Gas Lens Collet

WST17CB20 Special Stubby Collet Body
 *requires Stubby Gas lens collet and Nozzle cup

Stubby Gas Lens Ceramics (10 per box)



- WST54N16SW #6 Stubby Gas Lens Ceramic 9.5mm x 33mm
- WST54N15SW #7 Stubby Gas Lens Ceramic 11.0mm x 33mm
- WST54N14SW #8 Stubby Gas Lens Ceramic 12.5mm x 33mm
- WST54N12SW #10 Stubby Gas Lens Ceramic 16.0mm x 33mm

Insulation Ring / Nozzle Cup for Stubby Gas Lenses



- WST18-17MGLGF Nozzle Cup to fit Fronius torches

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