



TTG1600P - TTW3000P

TIG Torch Wear Parts

Max. 160amp DC Gas-cooled Torch
Max. 300amp DC Water-cooled Torch



Screw on Gas Nozzle Ceramics – Standard (10 per Box)



F42.0300.0105	(B7010281)	#4 Ceramic Nozzle 6.5mm x 30mm
F42.0300.0106	(B7010282)	#5 Ceramic Nozzle 8.0mm x 30mm
F42.0300.0107*	(B7010283)	#6 Ceramic Nozzle 9.5mm x 30mm
F42.0300.0108	(B7010284)	#7 Ceramic Nozzle 11.0mm x 30mm
F42.0300.0109	(B7010285)	#8 Ceramic Nozzle 12.5mm x 30mm
F42.0300.0110	(B7010286)	#10 Ceramic Nozzle 16.0mm x 30mm

Screw on Gas Nozzle Ceramics – Long Series (10 per Box)



(B7010289)	#4 Ceramic Nozzle 6.5mm x 48mm
(B7010290)	#5 Ceramic Nozzle 8.0mm x 48mm
(B7010291)	#6 Ceramic Nozzle 9.5mm x 48mm
(B7010293)	#4 Ceramic Nozzle 6.5mm x 63mm
(B7010294)	#5 Ceramic Nozzle 8.0mm x 63mm
(B7010296)	#4 Ceramic Nozzle 6.5mm x 89mm

Collet Bodies



F42.0001.2827	(B7010275)	1.0mm Collet Body
F42.0001.0260	(B7010276)	1.6mm Collet Body
F42.0001.0261*	(B7010277)	2.4mm Collet Body
F42.0001.0262	(B7010278)	3.2mm Collet Body

Back Caps

F44.0350.1761	Short Back Cap
F44.0350.1496	Medium Back Cap
F44.0350.1495*	Long Back Cap

Clamping Sleeve/Collets (25mm)



F42.0001.3000	(B7010250)	1.0mm Collet
F42.0001.2571	(B7010251)	1.6mm Collet
F42.0001.2572*	(B7010252)	2.4mm Collet
F42.0001.2573	(B7010253)	3.2mm Collet



Collet Bodies with Gas Lenses



F42.0001.1344	(B7010307)	1.6mm Gas Lens
F42.0001.1345	(B7010309)	2.4mm Gas Lens
F44.0350.1461	(B7010311)	3.2mm Gas Lens

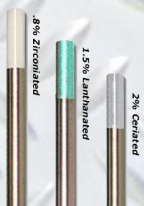
Screw on Gas Lens Ceramics (10 per Box)



F42.0300.0982	(B7010317)	#4 Ceramic Nozzle 6.5mm x 25.4mm
F42.0300.0983	(B7010318)	#5 Ceramic Nozzle 8.0mm x 25.4mm
F42.0300.0984	(B7010319)	#6 Ceramic Nozzle 9.5mm x 25.4mm
F42.0300.2007	(B7010320)	#7 Ceramic Nozzle 11.0mm x 25.4mm
F42.0300.2008	(WST53N61S)	#8 Ceramic Nozzle 12.5mm x 25.4mm

**Note: To prevent damage to torch neck DO NOT over tighten back caps.
Replace clamping sleeves and/or Clamping nuts frequently to ensure a long life of torch necks.**

Tungsten Electrodes (10 per Packet)



	E3 Rare Earth Purple AC/DC	8% Zirconiated White AC Only	1.5-2% Lananated Gold/Sky Blue AC/DC	2% Ceriated Grey AC/DC
1.6mm	B7000306	B7000030	B7000196	B7000167
2.4mm	B7000308	B7000034	B7000198	B7000169
3.2mm	B7000310	B7000036	B7000200	B7000170

*Standard parts supplied with torch.

Part Numbers in Pink are genuine Abicor Binzel or TIG-Master compatible parts.
For the full parts listings please contact your Digitalweld representative.

DIGITALWELD

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