



TTG1600A - TTW3000A

TIG Torch Wear Parts

Max. 160amp DC Gas-cooled Torch
Max. 300amp DC Water-cooled Torch



Push on Gas Nozzle Ceramics – Standard (10 per Box)



- | | |
|----------------|---------------------------------|
| F42.0300.0820 | #4 Ceramic Nozzle 6.5mm x 33mm |
| F42.0300.0821 | #5 Ceramic Nozzle 8.0mm x 33mm |
| F42.0300.0822* | #6 Ceramic Nozzle 9.5mm x 33mm |
| F42.0300.0823 | #7 Ceramic Nozzle 11.0mm x 33mm |

Push on Gas Nozzle Ceramics – Stubby (10 per Box)



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|---------------|---------------------------------|
| F42.0300.0816 | #4 Ceramic Nozzle 6.5mm x 22mm |
| F42.0300.0817 | #5 Ceramic Nozzle 8.0mm x 22mm |
| F42.0300.0818 | #6 Ceramic Nozzle 9.5mm x 22mm |
| F42.0300.0819 | #7 Ceramic Nozzle 11.0mm x 22mm |

Clamping Nuts

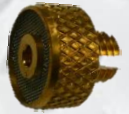


- | | |
|----------------|--------------------|
| F42.0001.0692 | 1.0mm Clamping Nut |
| F42.0001.0693 | 1.6mm Clamping Nut |
| F42.0001.0694* | 2.4mm Clamping Nut |
| F42.0001.0695 | 3.2mm Clamping Nut |

Back Caps

- | | |
|----------------|-----------------|
| F42.0350.0338 | Short Back Cap |
| F44.0350.0337 | Medium Back Cap |
| F44.0350.0336* | Long Back Cap |

Gas Lenses



- | | |
|---------------|----------------|
| F44.0350.1501 | 1.6mm Gas Lens |
| F44.0350.1460 | 2.4mm Gas Lens |
| F44.0350.1461 | 3.2mm Gas Lens |



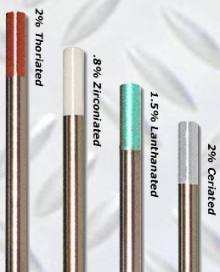
Clamping Sleeve/Collets



- | | |
|----------------|--------------|
| F42.0001.1148 | 1.0mm Collet |
| F42.0001.1149 | 1.6mm Collet |
| F42.0001.1150* | 2.4mm Collet |
| F42.0001.1151 | 3.2mm Collet |

**Note: To prevent damage to torch neck DO NOT over tighten back caps.
Replace clamping sleeves and/or Clamping nuts frequently to ensure a long life of torch necks.**

Tungsten Electrodes (10 per Packet)



	2% Thoriated Red DC Only	8% Zirconiated White AC Only	1.5-2% Lananated Gold/Sky Blue AC/DC	2% Ceriated Grey AC/DC
1.0mm	B7000070			
1.6mm	B7000073	B7000030	B7000196	B7000167
2.4mm	B7000080	B7000034	B7000198	B7000169
3.2mm	B7000099	B7000036	B7000200	B7000170

*Standard parts supplied with torch.
For the full parts listings please contact your Digitalweld representative.

DIGITALWELD

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