



AL3000

MIG Torch Wear Parts Max. 300amp Gas-cooled Torch



1. Gas Nozzle



3. Nozzle Stock



5. Fixing Sleeve



2. M8 Contact Tip



4. Insulation Ring



1. Gas Nozzle

F42.0001.5151	Ø11 x 67mm Conical Insulated
F42.0001.5619	Ø13 x 65mm Conical Insulated (for Stainless Steel)
F42.0001.5096*	Ø13 x 67mm Conical
F42.0001.5269	Ø15.2 x 67mm Conical Insulated (for Aluminium)
F42.0001.5821	Ø17 x 67mm Cylindrical
F44.0350.2070	Ø18 x 82mm Spot Welding nozzle

2. M8 Contact Tips (10 per pack)

Industrial CuCrZr Tips for Hard Wires

F42.0001.2911	0.8mm M8x35mm
F42.0001.3082	0.9mm M8x35mm
F42.0001.2912	1.0mm M8x35mm
F42.0001.2913	1.2mm M8x35mm

Industrial CuCrZr CB Tips for Aluminium wire

F42.0001.5052	1.2mm CB M8x35mm
F42.0001.5053	1.4mm CB M8x35mm

Note: Aluminium CB Tips are counter bored to ensure liner enters back of contact tip for hassle free wire feeding

3. Nozzle Stock

F42.0001.5084*	M8 Nozzle Stock
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4. Insulation Ring

F42.0100.1014*	Black Insulation Ring Ø16.9x13
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5. Fixing Sleeve

F42.0001.2930*	Fixing Sleeve Ø22 x 22
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Liners for Hard Wires (Steel & Stainless Steel)

F42.0404.0222	0.8mm Bare Steel Liner, 3.5m
F42.0404.0223	0.8mm Bare Steel Liner, 4.5m
F42.0404.0226	1.2mm Bare Steel Liner, 3.5m
F42.0404.0227	1.2mm Bare Steel Liner, 4.5m

Combi-Liners for Aluminium & CuSi Wire

F44.0350.1635	1.2mm Combi-Liner, 3.5m
F44.0350.1653	1.2mm Combi-Liner, 4.5m
F44.0350.1638	1.6mm Combi-Liner, 3.5m
F44.0350.1658	1.6mm Combi-Liner, 4.5m

*Standard parts supplied with torch.

For the full parts listings please contact your Digitalweld representative.

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